

Notified Body No. 2812

Certificate of Constancy of Performance

2812-CPR-AC0025

In compliance with *Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011* (the Construction Products Regulation or CPR), this certificate applies to the construction product

Simonswerk UK Ltd DPBW Grade 7 Brass Butt Hinges

See Annex A

Intended use: For use on fire/smoke compartmentation doors, and escape route doors

Essential characteristics	Performance	Harmonised technical specification
Mechanical test evidence: WIL 128790, WIL 128791 & WIL 129145 Fire Test Evidence: WF 128266 & WF 520396		
Self-closing Initial friction torque (door mass 40kg) Static load Load deformation	< 2Nm Passed with a displacement under load: - lateral < 2mm - vertical < 4mm and a residual displacement after unloading: - lateral < 0.6mm - vertical < 0.3mm - within the shaded area of figure G.1	EN 1935:2002 / AC:2003
Overload	Passed	
Shear strength	Passed with a lateral and vertical displacement after unloading < 3mm	
Hinges for use on fire-resistant and/or smoke-controls doors	Grade 1: suitable for use on fire/smoke resistant door assemblies	
Durability	Passed a 200,000 cycle test with a maximum wear: - lateral < 0.5mm - vertical < 1mm and with a maximum frictional torque. - after 20 cycles < 2Nm - after the completion of 200,000 cycles < 2Nm	
Families of hinges with common design features	The hinges covered by this certificate are the hinges tested	
Corrosion resistance	Grade 4: 240 hours	
Dangerous substances	Pass: the materials in the hinge do not contain or release any dangerous substances in excess of the maximum levels specified in existing European material standards or any national regulations (1)	

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Placed on the market under the name of:

**Simonswerk UK Ltd
Burcot Works
Spring Street,
Tipton
West Midlands
DY4 8TF
United Kingdom**

and produced in the manufacturing plant

E013915-1

This is coded format and the information is held by the Notified Body

This certificate attests that all provisions concerning the assessment and verification of constancy of performance and the performances described in Annex ZA of the standard:

EN 1935:2002 / AC:2003

Under System 1 for the performance set out in this certificate are applied and that the factory production control conducted by the manufacturer is assessed to ensure the constancy of performance of the construction product.

This certificate was first issued on **11/11/2020** and re-issued on **11/04/2024** and will remain valid as long as neither the harmonised standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, or unless suspended or withdrawn by the Notified Product Certification Body.

CE Marking certificate valid to: **23/10/2025**

ERO Project Reference: **034621 P1781**



Pascal Coget
General Manager – European Certification

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Annex A

Model Reference	Description
1240 DPBW	100 x 65 x 3.5mm DPBW Brass Butt Hinges Square/radiused corners
1250 DPBW	100 x 75 x 4mm DPBW Brass Butt Hinges Square/radiused corners
P1260 DPBW	100 x 103 x 4mm DPBW Brass Butt Hinges Square/radiused corners
1270 DPBW	127 x 76 x 4mm DPBW Brass Butt Hinges Square/radiused corners
1280 DPBW	152 x 76 x 4mm DPBW Brass Butt Hinges Square/radiused corners
P1285 DPBW	152 x 103 x 4mm DPBW Brass Butt Hinges Square/radiused corners
1440 DPBW URN 1440 DPBW BALL	100 x 65 x 3.5mm DPBW Brass Urn/Ball Finial Hinges Square/radiused corners
1450 DPBW URN 1450 DPBW BALL	100 x 75 x 4mm DPBW Brass Urn/Ball Finial Hinges Square/radiused corners
P1460 DPBW URN P1460 DPBW BALL	100 x 103 x 4mm DPBW Brass Urn/Ball Finial Hinges Square/radiused corners
1470 DPBW URN 1470 DPBW BALL	127 x 76 x 4mm DPBW Brass Urn/Ball Finial Hinges Square/radiused corners
1480 DPBW URN 1480 DPBW BALL	152 x 76 x 4mm DPBW Brass Urn/Ball Finial Hinges Square/radiused corners
P1485 DPBW URN P1485 DPBW BALL	152 x 103 x 4mm DPBW Brass Urn/Ball Finial Hinges Square/radiused corners

CSF408-NL 8.0